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#### (57) Abstract

New PB92 or Subtilisin 309 mutant serine proteases are provided having specific mutations, resulting in a surprisingly better wash performance or in an improved storage stability with at similar or even better wash performance. These PB92 or Subtilisin 309 mutants include mutations at positions 60, 87, 97, 99, 102, 116, 117, 126, 127, 128, 130, 133, 134, 154, 156, 158, 159, 160, 164, 169, 175, 180, 182, 193, 197, 198, 203, 211, and 216. The new proteases, therefore, are very suitable for use in various types of detergents, whether or not in conjunction with other enzymes, for example amylases, cellulases and lipases. Preferred embodiments are the PB92 and Subtilisin 309 mutants having a mutation at position 102 and in particular those having at least one further mutation.

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### HIGH ALKALINE SERINE PROTEASES

### INTRODUCTION

### Technical Field

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The present invention relates to new high alkaline serine protease mutants having improved properties for use in detergents. These properties include improved stain removing ability in laundry detergent washing compositions, improved stain removing ability at low laundering temperature, improved stability in laundry detergents upon storage and improved stability in suds prepared from the detergents.

### Background of the invention

Use of enzymatic additives, in particular proteolytic enzymes, in detergent compositions to enable removal of protein based soilings has been amply documented. See for example the published European Patent Applications EP-A-0220921 and EP-A-0232269, U.S. Patents Nos. 4,480,037 and Re 30,602, and the article "Production of Microbial Enzymes", Microbial Technology, vol. 1 (1979) 281-311, Academic Press.

Detergent compositions, which are applied for hard surface cleaning, toilet cleaning, dish washing and laundry cleaning, may be in a powder, liquid or paste form. Laundry detergents are generally divided into two major types, liquids and powders.

Proteolytic enzymes are generally difficult to combine
with detergent compositions. They must be stable and active
during application, for example in removing proteinaceous
stains from textile during washing at temperatures ranging from
about 10°C to over 60°C. Furthermore they must be stable for
prolonged periods of time during storage in the detergent
product. Consequently, enzymes have to be stable and functional
in the presence of sequestering agents, surfactants, high
alkalinity, often bleaching agents, and elevated temperature.

As there exist neither universal laundry detergents nor universal washing conditions (pH, temperature, sudconcentration, water hardness) that are used all over the world, the demands on enzymes may vary based on the type of detergent in which they are used and on the washing conditions.

A commercially important group of proteases is that of the so-called high alkaline proteases, derived from alkalo-The commercially available high alkaline philic Bacilli. protease product MAXACAL® (Gist-brocedos/IBIS) contains the 10 serine protease "PB92", derived from Bacillus novo sp. PB92 (see U.S. Patent Re. No. 34,602). / Its amino acid sequence is disclused in EP-A-0283075 and EP-A-0284126. Also SAVINASE® (Novo-Nurdisk) is a member of this group. SAVINASE contains the "Subtilisin 309" enzyme, which is derived from Bacillus strain 15 NCIB 10147 (U.S. Patent No. 7,723,750). Its amino acid sequence is disclosed in WO 89/06279, where the strain is referred to as Bacillus lentus. The amino acid sequences of proteases appear to differ only at position 85 (taking the residue numbering of the PB92 protease, which corresponds to numbering), where PB92 an 20 position 87 in the BPN' letter amino acid code) asparagine ("N") in the one "Subtilisin 309" a serine ("S").

Since the PB92 protease is active in stain removing at it is commonly used as a detergent alkaline pH-values, ingredients such detergent 25 additive, together with surfactants, builders and oxidizing agents. The latter agents are mostly used in powder form. The detergent additive may also contain other enzymes, for example amylases, cellulases and/or lipases, as far as they are compatible with the protease. PB92 30 protease has a high stain removing efficiency as compared to other proteases, such as the "classic" subtilisins which are well known in the art. This means that less PB92 protease is needed to obtain the same wash performance. Sensitivity to oxidation is an important drawback of the PB92 protease and all known serine proteases used for application 35 other detergents.

Originally the commercially available alkaline proteases such as MAXACAL® were developed for application in

detergents at enhanced temperatures in the range 40-60°C. However nowadays, because the growing emphasis on ecomomy, there is an ongoing tendency to switch to lower temperatures. As a consequence the lower wash performance at reduced temperatures, e.g. 15-25°C, is an important handicap of the excisting commercially alkaline proteases.

There are several ways of obtaining new enzymes for an intended application, which are all known to the skilled artisan. Modification of existing enzymes by protein engineering is likely to be the most popular and effective method nowadays.

by site-directed mutagenesis, enabling specific substitution of one or more amino acids by any other desired amino acid. EP-A15 0130756 exemplifies the use of this technique for generating mutant protease genes which can be expressed to give modified proteolytic enzymes. A very effective method is the oligonucleotide mediated site-directed mutagenesis, which allows a number of different mutations to be introduced at a specific part of a DNA sequence by using a single synthetic oligonucleotide preparation.

For a comprehensive summary of the various detergent compositions and enzymes, their physical forms, the conditions which the enzymes have to meet for optimal functioning, the problems and limitations of the currently available enzymes for use in detergent enzyme compositions, preparation and screening of mutant proteases, etc., reference may be made to EP-A-0328229, which is incorporated herein by reference.

WO 89/06279 claims inter alia mutants of the solutions 309 protease, in which one or more residues at the following positions are substituted (taking the original BPN' residue numbering): 6, 9, 11-12, 19, 25, 36-38, 53-59, 67, 71, 89, 104, 111, 115, 120, 121-122, 124, 128, 131, 140, 153-166, 168, 169-170, 172, 175, 180, 182, 186, 187, 191, 194, 195, 199, 218, 219, 222, 226, 234-238, 241, 260-262, 265, 268, or 275. The number of examples in this reference describing mutants which have been actually made and tested is restricted to only eight, while no more than four positions are involved. These

mutants are: S153A, G195D, G195E, N218S, [G195E M222A], [G195E M222C], M222A, and M222C.

EPA-A-0328229 discloses and claims inter alia mutant proteases which have at least 70% homology with the amino acid sequence of PB92 serine protease and differ by at least one amino acid residue at a selected site corresponding to 32, 33, 48-54, 58-62, 94-107, 116-118, 123-134, 150, 152-156, 158-161, 164, 166, 169, 175-186, 197, 198 and 203-216, 235, 243 and 259 in said PB92 serine protease, and have improved wash performance and/or improved stability relative to said PB92 serine protease. This reference is exemplified by 69 mutants, in which 17 positions are involved.

Despite the progress which seems to have been made in the past few years, there is a continuing interest in the development of new proteolytic enzymes with improved properties which make them more attractive for use in detergents. These properties may include, but are not limited to, better wash performance, improved stain removing ability at low laundering temperature, improved stability upon storage, or improved stability while they are used.

### SUMMARY OF THE INVENTION

In one aspect the present invention provides new PB92 or Subtilisin 309 mutant serine protease having specific mutations, resulting in considerably improved properties which make them very suitable for application in detergents, especially laundry detergents. These PB92 or Subtilisin 309 mutants include mutations at positions 60, 87, 97, 99, 102, 30 116, 117, 126, 127, 128, 130, 133, 134, 154, 156, 158, 159, 160, 164, 166, 169, 175, 180, 182, 193, 197, 198, 203, 211, 212, and 216.

In a preferred embodiment of the invention there are provided PB92 and Subtilisin 309 mutants having a mutation at position 102, preferably in combination with at least one further mutation. Of these, the PB92 mutants [S99G,V102N] and [V102N,N198G] are most preferred.

In another aspect the invention provides new enzymatic

detergent compositions, comprising a proteolytic enzyme product which contains at least one of such new mutant proteolytic enzyme, whether or not in conjuction with other enzymes, for example amylases, cellulases and lipases.

These and other aspects of the invention will be further outlined in the detailed description hereinafter.

### DETAILED DESCRIPTION OF THE INVENTION

By the term "improved properties" as used in this specification in connection with "mutant proteases" we mean proteolytic enzymes with improved wash performance or improved stability with retained wash performance, relative to the corresponding wild-type protease.

The term "wash performance" of mutant proteases is defined in this specification as the contribution of a mutant protease to laundry cleaning additional to the effect of the detergent composition without enzyme under relevant washing conditions.

The term "relevant washing conditions" is used to indicate the conditions, particularly washing temperature, time, washing mechanics, sud concentration, type of detergent and water hardness, actually used in households in a detergent market segment.

The term "improved wash performance" is used to indicate that the wash performance of a mutant protease, on weight basis, is at least greater than 100% relative to the corresponding wild-type protease under relevant washing conditions.

The term "retained wash performance" is used to indicate that the wash performance of a mutant protease, on weight basis, is at least 80% relative to the corresponding wild-type protease under relevant washing conditions.

The term "improved stability" is used to indicate

35 better stability of mutant proteolytic enzymes in laundry
detergents during storage and/or their stability in the sud,
which includes stability against oxidizing agents, sequestering
agents, autolysis, surfactants and high alkalinity, relative to

the corresponding wild-type enzyme.

method in EP-A-0328229 describes a preparation of mutant proteases is combined with an efficient selection procedure on the performance of these proteases. The 5 test system is based on the removal of protease sensitive stains from test swatches in a launderometer or tergotometer, imitating relevant washing conditions. Suitable test swatches are, for example, the commercially available EMPA swatches. (Eidgenössische Material Prüfungs und Vorsu l. Anstalt, m Gallen, Switzerland) artificially soiled with proteinaceous stains. Relevant stains on swatches for testing proteases include blood, grass, chocolate, and other proteinaceous stains. The reference also discloses that in this test system other relevant factors, such as detergent composition, sud 15 concentration, water hardness, was.ing mechanics, time, pH and temperature, are controlled in such a way that conditions typical for household application in a certain market segment can be imitated.

Wash performance of proteases is conveniently measured by their ability to remove certain representative stains under appropriate test conditions. This ability can be suitably determined by reflectance measurements on the test cloths, after washing with and without enzymes in a launderometer or tergotometer. The laboratory application test system according to the invention is representative for household application when used on proteases which are modified by DNA mutagenesis.

In order to practice the present invention essentially the same method can be used for the preparation, screening and selection of further mutant enzymes derived from wild-type enzymes which are produced by alkalophilic <u>Bacilli</u>. Preferred mutants are those encoded by a gene derived from a wild-type gene encoding the PB92 serine protease or the Subtilisin 309 serine protease and which show improved properties under the test conditions mentioned above. Also genes encoding closely related serine proteases, preferably having a homology greater than about 70%, more particularly greater than about 90%, are very suitable.

It will be clear that either oligonucleotide aided

site directed mutagenesis or region directed random mutagenesis can be used or any other suitable method for efficiently generating mutations in the protease gene of choice.

In accordance with the invention, various mutants were obtained with unexpectedly improved properties, i.e. a considerably higher wash performance, improved stain removing ability at low laundering temperature, or considerably improved storage stability with a similar or even better wash performance. These incrovements were surprising, since they were neither suggested by, nor could they be derived in any way from the teaching of EP-A-328229 or any other prior art, either alone or when taken together.

The present invention therefore provides a mutant protease for use in detergents which comprises:

having at least 70% homology with either the amino acid sequence of PB92 serine protease having the amino acid sequence:

H<sub>2</sub>N-A-Q-S-V-P-W-G-I-S-R-V-Q-A-P-A-A-H-N-R-G-L-T-G-S-G-V-K-V-A-V-L-D-T-G-I-S-T-H-P-D-L-N-I-R-G-G-A-S-F-V-P-G-E-P-S-T-Q-D-G-N-20 G-H-G-T-H-V-A-G-T-I-A-A-L-N-N-S-I-G-V-L-G-V-A-P-N-A-E-L-Y-A-V-K-V-L-G-A-S-G-S-G-S-V-S-S-I-A-Q-G-L-E-W-A-G-N-N-G-M-H-V-A-N-L-S-L-G-S-P-S-P-S-A-T-L-E-Q-A-V-N-S-A-T-S-R-G-V-L-V-V-A-A-S-G-N-S-G-A-G-S-I-S-Y-P-A-R-Y-A-N-A-W-A-V-G-A-T-D-Q-N-N-N-R-A-S-F-S-Q-Y-G-A-G-L-D-I-V-A-P-G-V-N-V-Q-S-T-Y-P-G-S-T-Y-A-S-L-N-G-T-S-

25 M-A-T-P-H-V-A-G-A-A-L-V-K-Q-K-N-P-S-W-S-N-V-Q-I-R-N-H-L-K-N-T-A-T-S-L-G-S-T-N-L-Y-G-S-G-L-V-N-A-E-A-A-T-R-COOH;

or the amino acid sequence of Subtilisin 309 serine protease having the amino acid sequence:

- 30
   V-L-D-T-G-I-S-T-H-P-D-L-N-I-R-G-G-A-S-F-V-P-G-E-P-S-T-Q-D-G-N-G-H-G-T-H-V-A-G-T-I-A-A-L-N-N-S-I-G-V-L-G-V-A-P-S-A-E-L-Y-A-V-K-V-L-G-A-S-G-S-G-S-V-S-S-I-A-Q-G-L-E-W-A-G-N-N-G-M-H-V-A-N-L-S-L-G-S-P-S-P-S-A-T-L-E-Q-A-V-N-S-A-T-S-R-G-V-L-V-V-A-A-S-G-N-S-G-A-G-S-I-S-Y-P-A-R-Y-A-N-A-M-A-V-G-A-T-D-Q-N-N-N-R-A-S-F-S
- 35 Q-Y-G-A-G-L-D-I-V-A-P-G-V-N-V-Q-S-T-Y-P-G-S-T-Y-A-S-L-N-G-T-S-M-A-T-P-H-V-A-G-A-A-L-V-K-Q-K-N-P-S-W-S-N-V-Q-I-R-N-H-L-K-N-T-A-T-S-L-G-S-T-N-L-Y-G-S-G-L-V-N-A-E-A-A-T-R-COOH;

differing by at least one amino acid residue at a

selected site corresponding to positions positions 60, 87, 97, 99, 102, 116, 117, 126, 127, 128, 130, 133, 134, 154, 156, 158, 159, 160, 164, 169, 175, 180, 182, 193, 197, 198, 203, 211, and 216 in said PB92 serine protease or said Subtilisin 309 serine protease,

having improved wash performance and/or improved stability relative to said PB92 serine protease or said Subtilisin 309 serine protease.

A preferred group of mutant protease according to the injunvention are those mutants of PB92 or Subtilisin 309 protease which differ by at least one of the following mutations: [N60E], [N60E,M2135], [E87Q], [E87S], [S97D], [S99G], [S99G, V102I], [S99G, V102L], [S99G, V102N], [S99G, S130G], [S99G, Y203W], [S99G,M216S], [SS9T], [V102A], [V102A,M216S], [V102E], [V102H], [V102I], 15 [V102G], [~102I,G116V,S126V,P127M], [V102I,G116V,S126V,P127M], [V102I,S130G], [V102L], [V102L, G116V,S126V,P127M], [V102L,S130G], [V102L,M216F], [V102L, M216S], [V102M], [V102N], [V102N, XYZ, where XYZ is any modified amino acid], [V102N,R164Y], [V102N,N198G], [V102N,N197T,N198G], <sup>20</sup> [V102N,N198G,Y203W], [V102N,Y203W], [V102N, L211E], [V102N,M216X, where X is any amino acid except [V102N,M216S], [V102P], [V102P,M216S], [V102Q], [V102Q,M216S], [V102S], [V102S,M216S], [V102T], [V102Y], [G116V,S126L,P127N, S128V, A156E], [G116V,S126L,P127N,S128V,Y203W], [G116V,S126L, 25 P127Q,S128A,S160D], [G116V,S126L,P127Q,S128A,M216S], [G116V, S126N, P1275, S128A], [G116V, S126N, P127S, S128A, M216Q], [G116V, S126N, P127S, S128A, M216S], [G116V, S126R, P127Q, S128D, M216S], [G116V,S126R,P127Q,S128D,M216S], [G116V,S126V,P127E,S128K, S160D], [G116V,S126V,P127M,S160D], [G116V,S126V,P127M,N198G], 30 [G116V,S126V,P127M,Y203W], [G116V,S126V,P127M,Y203G], [M117L], [S126F,P127X, where X is any amino acid except P], [S126M, P127A, S128G, S160D], [S126M, P127A, S128G, M216Q], [S126V,P127M], [P127E,S128T,M216S], [P127E,Y203W], [P127E,L211E], [P127E], [S130G], [S130G,Y203W], [L133I], [L133M], [L133W], [L133Y], 35 [E134C], [S154D,S160G], [S154G,S160G], [S154E], [S154G], [S154N], [A156D], [A156E], [A156G], [S158D], [S158E], [S158E,

I159L], [S158N], [S159E,I158L], [S160D,A166D,M169I], [S160D, N212D], [S160D,M216Q], [S160E], [S160G], [R164I], [R164M],

[R164V], [R164Y], [D175E], [R180I], [V197L], [V197N], [V197T], [V197T,M216S], [V197W], [N198C], [N198D], [N198E], [N198G], [N198G,Y203W], [N198G,M216S], [N198Q], [N198S], [N198V], [Y203C], [Y203E], [Y203G], [Y203K], [Y203L], [Y203L,V193A], [Y203T], [Y203T,S182N], [Y203V], [Y203V,V193A], [Y203W], [Y203W,M216S], [L211E], [L211X,N212Z, where X is any amino acid except L and Z is any amino acid except N], [L211E,M216S], and [N212E];

having improved wash performance and/or improved 10 stability relative to said PB92 serine protease or said Subtilisin 309 serine protease.

Preferably, the mutant proteases according to the present invention are in substantially pure formula

... According to an aspect of the invention, certain new 15 mutant proteases show a considerably improved resistance to oxidation, whereas their wash performance is also better and in many cases significantly better than the wash performance of the corresponding wild-type protease. These mutant enzymes have in common that the methionine ("M") at position 216 20 substituted by another amino acid, preferably serine ("S") or glutamine ("Q"). Also substitution by phenylalanine ("F") or alanine ("A") is suitable. Further substitutions include the positions 60, 99, 102, 116, 127, 128, 130, 154, 156, 158, 197, 198, 203, 211 and 212. Preferred enzymes are those M216S and 25 M216Q mutants which are further substituted at position 102 or at one or more of the positions 116, 126, 127 and 128. Also M216S and M216Q mutants with substitutions at positions 197, 198 and 203 are of particular interest. Preferred mutants are [N60E, M216S], [S99G,M216S], [V102A,M216S], [V102L, M216S], 30 [V102N,M216S], [V102P,M216S], [V102Q,M216S], [V102S,M216S], [G116V,S126L,P127Q,S128A,M216S], [G116V,S126N,P127S,S128A, [G116V,S126R,P127Q,S128D,M216S], [P127E,S128T,M216S], [V197T,M216S], [N198G,M216S], [Y203W,M216S], [L211E,M216S], [G116V,S126N,P127S,S128A,M216Q], [S126M,P127A,S128G,M216Q], 35 [V102L,M216F].

It should be noted that EP-A-0328229 describes improved oxidation stability with retained wash performance of certain M216S and M216Q mutants of PB92 and similar high alkaline

serine proteases. However this reference does not teach or suggest that the "216" mutants of PB92 or Subtilisin 309 with the above-defined mutations would result even in a significantly improved wash performance.

In another aspect of the invention certain new mutant proteases which are generally not oxidation resistant, show a considerably improved wash performance. These mutant enzymes have one or more substitutions at positions 87, 97, 99, 102, 116, 117, 126, 127, 128, 130, 133, 134, 154, 156, 153, 159, 10 160, 164, 166, 169, 175, 180, 182, 193, 197, 198, 203, 211 and 212. Preferred mutants are those which have at least two modifications out of these defined positions. modifications include the positions: 99 combined with at least one additional mutation at a position selected from the group 15 comprising positions 102, 130 or 203; 102 combined with at least one additional mutation at a position selected from the group comprising positions 87, 97, 116, 117, 126, 127, 128, 130, 133, 134, 154, 156, 158, 159, 160, 164, 166, 169, 175, 180, 182, 193, 197, 198, 203, 211 or 212, preferably with at 20 least one additional mutation at a position selected from the group comprising positions 130, 164, 197, 198, 203 or 211; 116, 126, 127, 128 combined with at least one additional mutation at a position selected from the group comprising 99, 102, 130, 156, 160, 197, 198, 203, 211, 212, positions 25 preferably with at least one additional mutation at a position selected from the group comprising positions 102, 156, 160, 198, 203, 211; 126 and 127, preferably with one additional mutation at a position selected from the group comprising positions 102, 156, 160, 198, 203 or 211; 130 and 203; 154 and 30 160; 158 and 159; 160,166 and 169; 160 and 212; 198 and 203; 203 and 182; 203 and 193; 211 and 212. Preferred mutants are [S99G, V102N], [S99G, V102L], [S99G, V102I], [S99G,S130G], [V102I,S130G], [S99G, Y203W], [V102L,S130G], [V102N,R164Y], [V102N,N198G], [V102N,N197T,N198G], [V102N, N198G, Y203W], 35 [V102N,Y203W], [V102N,L211E], [V102I,G116V,S126V,P127M], [V102L,G116V,S126V,P127M], [G116V,S126L,P127Q,S128A,S160D], [G116V,S126L,P127N,S128V,A156E], [G116V,S126L,P127N,S128V, Y203W], [G116V,S126N,P127S,S128A], [G116V,S126V,P127E,S128K,

S160D], [G116V,S126V,P127M,S160D], [G116V,S126V,P127M,N198G],
[G116V,S126V,P127M,Y203W], [G116V,S126V,P127M,Y203G],
[S126M,P127A,S128G,S160D], [P127E,L211E], [P127E,Y203W],
[S126F,P127A], [S126F,P127D], [S126F,P127H], [S126F,P127N],
[S126F,P127Q], [S126V,P127M], [S130G,Y203W], [S154G,S160G],
[S154D,S160G], [S158E,I159L], [S160D,A166D,M169I], [S160D,
N212D], [N198G,Y203W], [Y203T,S182N], [Y203V,V193A], [Y203L,
V193A], [L211G,N212D], [L211N,N212D], [L211V,N212D], [L211Y,
N212S]

In still another aspect of the invention certain new mutant PB92 and Subtilisin 309 proteases exhibit unexpected activity on cacao stains, which was in no way predictable from the prior art. Such mutant proteases have one or substitucions at positions 102, 116, 117, 126, 127, 128, 133, 15 154, 156, 158, 159, 160, 164, 197, 198, 203, 211 and 216. Preferred mutants are those which have at least two modifications defined positions. These out of these modifications include the positions: 102 combined with at least one additional mutation at a position selected from the 20 group comprising positions 164 or 211; 127 combined with at additional mutation selected from the group comprising positions 203 or 211; 154 and 160; 158 and 159. In addition, these modifications include position M216S and M216Q combined with at least one additional mutation at positions 102 25 or 211. Preferred mutants are : [V102N,R164Y], [V102N,L211E], [P127E, Y203W], [P127E, L211E], S154G, S160G], [V102N,N198G], [S158E, I159L], [M216S, V102Q], [M216S, L211E]. [S154D,S160G], In addition preferred mutants are the PB92 M216S mutants with further substitutions V102Q and L211E.

In still a further aspect of the invention certain new mutant PB92 and Subtilish 309 proteases exhibit improved stain removing ability at lower laundering temperatures, e.g. about 20°C. These mutants have usually one or more substitutions in the PB92 or Subtilisin 309 enzyme at position 99, 102, 116, 126, 127, 128, 130, 160, 197, 198 and 203. Preferred mutants are those which have at least two modifications out of these defined positions. These modifications include the positions: 99, combined with at least one additional mutation at positions

102 or 130, preferably with a mutation at position 130; 102 combined with at least one additional mutation selected from the group comprising positions 197, 198 or 203, preferably with at least one additional mutation at positions 99 or 198, most preferably with an additional mutation at position 99 or 198; 126 combined with at least one additional mutation at positions 116, 127, 128 or 160, preferably 126 combined with 127. Preferred mutants are [S99G,S130G], [S99G,V102N], [S99G,V102I], [V102N.N198G], [V102N,Y203W], [V102N.V197I,N198G]. [C126V, P127M]. [S126F,P127N], [G116V,S126V,P127M,S160P], [G116V,S126L, P127Q,S128A,S160D].

Useful mutants may also be made by combining any of the mutations or sets of mutations described in this specification. Besides, it is possible to combine useful mutations as disclosed herein with mutations at other sites, which may or may not cause a substantial change in the properties of the enzyme.

To illustrate the significance of the approach used in invention for obtaining new proteases 20 application in laundry detergents, i.e. by using representative laundry application testing as primary selection criterion, the results of the wash performance tests of mutant PB92 proteases were compared with biochemical parameters as usually determined protein biochemical and enzymological research. 25 results allow the conclusion that any relation parameters determining affinity for defined substrates and kinetics of the proteolytic reaction and wash performance is absent.

Therefore, it is of course also possible to combine two or more mutants with different properties in one enzyme product or in the same washing process. Such combination may or may not have a synergistic effect.

The invention comprises also the use of one or more mutant proteolytic enzymes, as defined hereinbefore, in a detergent composition or in a washing process. Such detergent composition may also contain one or more other enzymes, for example an amylase, cellulase or lipase which should be compatible with the protease or proteases of choice. The

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selection of the best combination of enzymes usually depends on the requirements and needs of the customer, but generally does not require inventive skill.

Finally, it will be clear that by deletions or insertions of the amino acids in the protease polypeptide chain, either created artificially by mutagenesis or naturally occurring in proteases homologous to PB92 protease or Subtilisin 309, the numbering of the amino acids may change. However, it is to be understood that positions homologous to amino acid positions of PB92 protease or Subtilisin 309 will fall under the scope of the claims.

The mutant proteases according to the invention can be made in essentially the same way as described in EP-A-0328229. Also, the preparation of the genes which encode the desired mutant proteases, the cloning and expression of said genes, the choice of a suitable host, the fermentation conditions, recovery, purification, screening and selection of the enzymes, etc., are essentially the same as described in EP-A-0328229 and are well within the skill of an ordinary worker.

The following Examples are offered by way of illustration and not by way of limitation.

### EXPERIMENTAL SECTION.

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Materials and Methods which includes construction of the mutants, production of the mutants, purification, high performance liquid chromatography (HPLC) using cation exchange resin and gel filtration column, polyacrylamide gelso electrophoresis, active-site titration and determination of the kinetic parameters are similar or identical to those described in EP-A-0328229, except when stated otherwise. The mutants which are marked in the examples with the extension \*DIT were purified and stored in the presence of 2 mM dithiothreitol 355 (DTT).

### EXAMPLE 1

The wash performance of various PB92 protease mutants was determined in a specially developed washing test which is described in detail in EP-A-0328229. In addition to the sodium-tripolyphosphate (STPP) containing powder detergent IEC-STPP in this example also a non-phosphate containing powder detergent (IEC-zeolite) was used. The typical features of both test systems which were applied to test the wash performance of the new procease mutants are summarized below:

Washing system	IEC-STPP	IEC-zeolite
Dosed detergent/bleach	4 g/l	7 g/l
sud volume per beaker (ml)	-250	200
temperature (°C)	40	30
time (min.)	30	30
detergent	IEC-STPP	IEC-zeolite
detergent dosage (g/l)	3.68	5.6
Na-perborate.4aq. (g/l)	0.32	1.4
TAED (mg/l)	60	210
EMPA 116 / 117 (5x5cm)	2 / 2	2 / 2
CFT AS-3 CACAO (5x5cm)	0	2
EMPA 221 clean swatch (10x10cm)	0	2
Stainless steel balls (\phi 6mm)	0	15
5 [Ca <sup>2+</sup> ] (mM)	2	2
[Mg <sup>2+</sup> ] (mM)	0.7	0.7
[NaCO <sub>3</sub> ] (mM)	2.5	0

The IEC-STPP detergent powder (IEC Test Detergent Type I, Formulation May 1976) and the IEC-zeolite detergent powder (Formulation April 1988) were purchased from WFK-Testgewebe GmbH, Adlerstraße 44, D-4150, Krefeld, Germany. The performance on cacao was measured on CFT AS-3 swatches ( purchased from CFT, Center For Test Materials, PO Box 120, Vlaardingen, The Netherlands). Two mutants, E87S and E87Q, were tested in the IEC-STPP system at 10g/l of STPP/bleach containing powder detergent as indicated in Table II. In addition performance measurements at 4g/l were made in the IEC-STPP system which was

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slightly modified (indicated as <u>ADE+</u> in the tables): Instead of 40°C, 30 minutes and 2mM Ca<sup>2+</sup>, the wash performance tests were carried out at 30°C during 20 minutes in the presence of 5mM Ca<sup>2+</sup>. In addition 2 EMPA 221 swatches and 15 stainless steel 5 balls with a 6 mm diameter were included.

The results are summarized in the accompanying Tables I, II, III.

EXAMPLE 2

In order to determine the wash performance of some of the new PB92 protease mutants under conditions of low detergency to mimic typically U.S. conditions, the wash 15 performance was determined in a washing test similar to the test described in Example 1, but with some modifications. The main characteristics of the test are summarized below:

	sud volume per beaker (ml)	200
20	time (min.)	20
	detergent A dosage (g/l)	1.3
	EMPA 116 / 117 (5x5cm)	2 / 2
	CFT AS-3 cacao (5x5cm)	2
25	EMPA 221 clean swatch (10x10cm)	2
	Stainless steel balls (\phi 6mm)	15
	[Ca <sup>2+</sup> ] (mM)	2
	[Mg <sup>2+</sup> ] (mM)	0.7

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I. Oxidation resistant PB92 M216 protease mutants - wash performance >100%

Positions involved: 60, 99, 102, 116, 126, 127, 128, 197, 198, 203, 211

		٠.		
Protease mutant	STPP 49/1 \$	zeolite 7g/l %	k <sub>cat</sub>	K, mM
PB92 protease (unmodified)	100	100	105	1.0
PB92 mutant with M2168 and:			·	
NGOE	120	2.6117	7	2.3
9888		119	ဖ	1.3
V102A		113	n.d.	n.d.
V102L		125	20	2.1
VIOZN		113	9	4.3
V102P		.35	n.d.	n.d.
VOCTO OFFICE TACES WATER	,	901	ນ :	n.d.
GIICV, CISCULFIZ (K, CISCA G116V G136N D137G G138N	1100		۳ : ۲	7.8
CITY CIORDINATE OF COLORD	130		- 1	4,
0110/1016(X) 116(X) 01500	0 0		<b>-</b> 1	L•1
1071674	707	() (d	ภ (	1.0
T/CT/		129	o. :	1.7
DOCT		133		1.2
YZU3W		132	6 	1.8

wash performance >100% I. Oxidation resistant PB92 M216 protease mutants -

			12.	
Protesse mitent	STPP 49/1	zeolite 79/1	Feat	¥
	*	•	1/s	Mm
PB92 mutant with M216Q and:				
G116V, S126N, P127S, S128A S126M, P127A, S128G	130	70	36 3	4.5 5.1
PB92 mutant with M216F and:				
V102L		135	୍ ଦ	1.3

Performance measured on EMPA 117. Not determined

Non-oxidation resistant PB92 protease mutants (WP>100%)

Positions involved: 87, 97, 99, 102, 116, 117, 126, 127, 128, 130, 133, 134, 154, 156, 158, 160, 164, 166, 169, 175, 180, 182, 193, 197, 198, 203, 211 and 212

	STPP	zeclite		•
Protease mutant	1/6*	1/5/	Kaat	¥ <sub>E</sub>
	*	<b>₩</b>	1/s	Mm
PB92 protease (unmodified)	100	100	105	1.0
E87.5	1/0100/1			
E870	140 21	120	134	1.7
Z 522	180		100	1.3
966S	2	7,		4.0
S99G. V1021		2 6	500	ຄ. ວ
S99G, V102L		9 00 0	707	1.2
S99G, V102N		603	160	1.0
8996, 81306		100	30.7	<b>7.</b> (
S99G, Y203W		001	1 5	1.2
T66S		0 1 7	<b>:</b>	9.0
VICTOR		13/	31	1.0
UCULA UCULA		110'''	23	0.3
HOULA		111	217	0.5
11021		901	78	9.0
T2017		180	252	•
VIOZI,GIIOV,SIZ6V,PIZ7M		182	206	2.5
VIUZI, SISUG		180	141	2.0
77017		180	194	0.8
V102L, G116V, S126V, P127M		147	160	2.3
V 1021, 5130G		154	159	1.7

II. Non-oxidation resistant PB92 protease mutants

Protease mutant	STPP 49/1	zeolite 79/1	Keat	K,	
	æ	æ	1/s	mM	
V102M		136	253	1.3	
V102N		170	199	2.3	
V102N, N198G		253	223	•	-
V102N,N197T,N198G		227	247	3.1	
V102N, N198G, Y203W		162	210	2.3	
V102N, Y203W		178	252	1.9	
V102P		145	13	4.0	
V102Q		150	87	•	
V102S		136	47	0.4	
V102T		165	109	6.0	
V102Y		124	275	•	
G116V, S126L, P127Q, S128A, S160D	200		65	9.1	
G116V, S126L, P127N, S128V, Y203W		138	253	3.6	
G116V, S126N, P127S, S128A	130		64	2.4	
•	175		30	4.4	
	235	•	28	3.4	
G116V, S126V, P127M, N198G		159	162	1.9	
, P127M, Y2		132	186	1.4	
G116V, S126V, P127M, Y203G		108	154	1.8	
S126F, P127A	130		223	10.0	
S126F, P127D	120		112	8.5	
S126F, P127H	150		197	7.8	
S126F, P127N	200		80	•	
S126F, P127Q	150		164	•	
S126M, P127A, S128G, S160D	300		200	•	
					_

II. Non-oxidation resistant PB92 protease mutants

	STPP	zeolite		
Protease mutant	49/1	79/1	الم ع <b>د</b>	×
	*	સ્વ	1/8	Mm
S126V, P127M		200	101	
P127E	200	0 0	700	/·T
\$130G	9	0 to 1	13/	1.6
S130G, Y203W		0/T		1.5
L133W		7 7 T	62	1.2
1.133		C7T	\$/7	1.5
110-17F		125	n.d.	ე. ტ.
D T T T T T T T T T T T T T T T T T T T	1364	170	n.d.	n.d.
470	200		36	1.0
01.04G		110	20	6.0
N7270		133	0.	
A156D	195ADE+	120	77	1 0
A156G		104	. 5	היי
S158G		105	88	6.0
SISSN		138	7.7	9-0
S160D, A166D, M169I	200	120	. ~	
S160D, N212D	120	•	000	
S160G	100	115117	20.	
K164M		110	66	1.0
KI64V		131	121	1.2
K104I		135	115	0.8
77.75 10.00		113	66	6.0
KIBUT WOOD		120	106	6.0
TEOSIN TEOSI		125	94	
VISSA, IZOSL		132	85	9.0
V193A, 1203V		132	86	9.0
N/STA		113	66	1.0

II. Non-oxidation resistant PB92 protease mutants

(Cont'd)

	STPP 49/1	zeolite 79/1	X Se	×E
Procease mucant	æ	*	1/s	mM
V197T		120	146	1.1
V197W	-	115	62	6.0
N198C+017		124	n.d.	n.d.
N198G		152	92	1.1
N198G, Y203W		132117	82	0.7
N198S		125	84	0.7
N198V		121	104	8.0
X203E		130	111	9.0
Y203G		135	91	1.1
Y203K		108	103	9.0
Y203L		106117	132	9.0
Y203T		135	92	9.0
Y203V		135	06	9.0
Y203W		165	144	1.0
L211E		164	ଲ୍	6.0
L211G, N212D		105	39	1.2
L211N, N212D		132	16	0.7
L211V, N212D	-	106	56	1.4
L211Y, N212S	123		81	0.5
2E	140		94	1.2

117 : Performance measured on EMPA 117. n.d.: Not determined

III. PB92 protease mutants and their performance on cacao

PB92 protease mutant	Wash	Wash Performance zeolite at 7g/1(	Wash Performance zeolite at 7g/1(%)	Kinetic	Kinetic parameters
	116	117	choc	1/3	MII.
V102E	87		133	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	,
V102N, R164Y	108	87	124	247	7.0
	101	80	142	48	9 80
LITEV, SIZEL, PIZ7N, SIZEV, A156E	108	73	118	170	
	126	120	147	64	0.7
F12/E, Y203W	105	103	134	135	1.0
7.16/15, 104.11E	63	47	119	<b>o</b>	1.1
LIBOR	126		135	43	0.7
משונים שונים	113		126	108	9.0
01540 01600	601		116	32	1.7
A1460	124		132	34	2.2
ביים ביים ביים ביים ביים ביים ביים ביים	140	137	173	105	1.3
מיינים ביי	139	126	190	91	1.1
71.00t 71.00t 71.00t	123	121	176	101	1.1
_	118	132	132	06	1.0
D160E	104	110	145	, 17	0.5
VIOTI	119	117	126	127	1.1
T/CT)	79	106	119	9	8 0
TOO THE CONTRACT OF THE CONTRA	110	110	153	92	α, c
MISOC	102	123	159	87	0.7
1190C	100	111	110	64	0.7
12030	92	107	129	n.d.	n.d.

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III. PB92 protease mutants and their performance on cacao

PB92 protease mutant	Wash Po	erform e at 7	Wash Performance zeolite at 7g/1(%)	Kinetic par k <sub>et</sub> K	Wash Performance Kinetic parameters zeolite at $7g/1(%)$ $k_{cst}$ $K_{m}$
	911	117 choc	hoc	1/8	Mm
PB92 mutant with M2168 and:					
V102Q L211E	96	87	106 127	n.d.	n.d. 1.1

Performance measured on EMPA 116; Performance measured on EMPA 117. Performance measured on CFT AS-3 Not determined

n.d.:

The composition of Detergent A was as follows:

•		
	ingredients	% by weight
	alcohol ethoxylate	13%
5	LAS-90	7%
	polvacrvlate	18
	zeolite	35%
	Na-silicate	3%
	Na <sub>2</sub> CO <sub>3</sub>	20%
0	tri-Na-citrate.2H20	4%
	Na <sub>z</sub> SO <sub>4</sub>	8%
	water	to 100%

Prior to addition of PB92 protease or mutants thereof, the pH of the wash liquor was adjusted to 10.2. The results are shown in Table IV.

In addition the wash performance of some of the mutants was determined at lower temperature. The results at 20°C are shown in table IV. All the mutants which are shown perform 20 significantly better at 20°C than does the wild type under these conditions. Very surprisingly some of the mutants, such as [V102N,S99G], [V102N], [G116V, S126V, P127M,S160D] do show a better wash performance at 20°C than at 30°C. This is opposite to what was expected from the behaviour of wild type PB92 : The 25 wash performance of PB92 goes down upon lowering the laundering temperature. So it seems that our approach to improve the wash performance of an alkaline protease by site specific engineering can also shift the temperature at which these proteases exhibit optimal performance.

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Table IV: Wash performance new PB92 mutants at different temperatures:

	wash performance (%)						
	PB92 protease mutants	temperature					
5		30°C	20°C				
	S99G	123	n.d.				
	S99G, S130G	188	173 <sup>117</sup>				
	V102I, S99G	117117	n.d.				
10	V102N, S99G	163	181				
	V102N, N198G	168	169 <sup>117</sup> , 155 <sup>choc</sup>				
	V102N, Y203W	165	131				
	V102N, V197I, N198G	139 <sup>117</sup>	n.d.				
	V102N	146	165 <sup>117</sup>				
15	V102I	121 <sup>117</sup>	n.d.				
	V102L	124117	n.d.				
	S126V, P127M	179 <sup>117</sup>	n.d.				
	S126F, P127N,	147 <sup>117</sup>	n.d.				
	S126V, P127M, G116V, S160D	156	185				
20	S126L, P127Q, S128A, G116V, S160D	212	187				
	S126M, P127A, S128G, S160D	158	143 <sup>117</sup>				
	P127E	103, 130 <sup>choc</sup>	n.d.				
	S130G	132	n.d.				

<sup>25 117:</sup> performance measured on EMPA 117 choc: performance measured on CFT AS-3

n.d.: not determined

In all experiments the wash performance was determined relative to the PB92 wild type protease. In addition to the above-mentioned detergent A, the wash performance was also determined in several commercial U.S. detergents. The wash results were similar.

All publications (including patent applications) mentioned in this specification are indicative to the level of skill of those skilled in the art to which this invention pertains. All publications are herein incorporated by reference to the same extent as if each individual publication was specifically and individually indicated to be incorporated by reference.

Although the foregoing invention has been described in some in the ty way of illustration and example for purposes of clarity of understanding, it will be apparent to one of ordinary skill in the art that many changes and modifications can be made thereto without departing from the spirit or scope of the appended claims.

#### CLAIM

- 1. A mutant protease for use in detergents which comprises:
- having at least 70% homology with either the amino acid sequence of PB92 serine protease having the amino acid sequence:

H<sub>2</sub>N-A-Q-S-V-P-W-G-I-S-R-V-Q-A-P-A-H-N-R-G-L-T-G-S-G-V-K-V-A-V-L-D-T-G-I-S-T-H-P-D-L-N-I-R-G-G-A-S F-V-P-G-E-P-S+T-Q-D-G-N-G-N-G-H-G-T-H-V-A-G-T-I-A-A-L-N-N-S-I-G-V-L-G-V-A-P-N-A-F-L-Y-A-V-K-V-L-G-A-S-G-S-G-S-V-S-S-I-A-Q-G-L-E-W-A-G-N-N-G-M-H-V-A-N-L-S-L-G-S-P-S-P-S-A-T-L-E-Q-A-V-N-S-A-T-S-R-G-V-L-V-V-A-A-S-G-N-S-G-A-G-S-I-S-Y-P-A-R-Y-A-N-A-M-A-V-G-A-T-D-Q-N-N-N-R-A-S-F-S-Q-Y-G-A-G-L-D-I-V-A-P-G-V-N-V-Q-S-T-Y-P-G-S-T-Y-A-S-L-N-C-T-S-M-A-T-P-H-V-A-G-A-A-L-V-K-Q-K-N-P-S-W-S-N-V-Q-I-R-N-H-L-K-N-T-A-T-S-L-G-S-T-N-L-Y-G-S-G-L-V-N-A-E-A-A-T-R-COOH;

or the amino acid sequence of Subtilisin 309 serine protease having the amino acid sequence:

H<sub>2</sub>N-A-Q-S-V-P-W-G-I-S-R-V-Q-A-P-A-A-H-N-R-G-L-T-G-S-G-V-K-V-A
V-L-D-T-G-I-S-T-H-P-D-L-N-I-R-G-G-A-S-F-V-P-G-E-P-S-T-Q-D-G-N-G-H-G-T-H-V-A-G-T-I-A-A-L-N-N-S-I-G-V-L-G-V-A-P-S-A-E-L-Y-A-V-K-V-L-G-A-S-G-S-G-S-V-S-S-I-A-Q-G-L-E-W-A-G-N-N-G-M-H-V-A-N-L-S-L-G-S-P-S-P-S-A-T-L-E-Q-A-V-N-S-A-T-S-R-G-V-L-V-V-A-A-S-G-N-S-G-A-G-S-I-S-Y-P-A-R-Y-A-N-A-M-A-V-G-A-T-D-Q-N-N-N-R-A-S-F-S-Q-Y-G-A-G-L-D-I-V-A-P-G-V-N-V-Q-S-T-Y-P-G-S-T-Y-A-S-L-N-G-T-S-M-A-T-P-H-V-A-G-A-A-A-L-V-K-Q-K-N-P-S-W-S-N-V-Q-I-R-N-H-L-K-N-

T-A-T-S-L-G-S-T-N-L-Y-G-S-G-L-V-N-A-E-A-A-T-R-COOH;

differing by at least one amino acid residue at a selected site corresponding to positions 60, 87, 97, 99, 102, 30 116, 117, 126, 127, 128, 130, 133, 134, 154, 156, 158, 159, 160, 164, 169, 175, 180, 182, 193, 197, 198, 203, 211, and 216 in said PB92 serine protease or said Subtilisin 309 serine protease,

having improved wash performance and/or improved 35 stability relative to said PB92 serine protease or said Subtilisin 309 serine protease.

2. A mutant protease according to claim 1, which dif-

fers from said PB92 serine protease or said Subtilisin 309 serine protease by at least one of the following mutations: [N60E], [N60E,M216S], [E87Q], [E87S], [S97D], [S99G], [S99G, [S99G,V102L], [S99G,V102N], [S99G,S130G], [S99G, 5 Y203W], [S99G,M216S], [S99T], [V102A], [V102A,M216S], [V102E], [V102H], [V102I], [V102I,G116V,S126V,P127M], [V102I,G116V,S126V,P127M], [V102I,S130G], [V102L], [V102L, G116V,S126V,P127M], [V102L,S130G], [V102L,M216F], [V102L, M216S]. [V102N], [V102N], [V102N, XYZ, where XYZ is any modified 10 amino acid], [V102N,R164Y], [V102N,N198G], [V102N,N197T,N198G], [V102N, N198G, Y203W], [V102N, Y203W], [V102N, L211E], [V102N,M216X, where X is any amino acid except (V102N, M216S], [V102P], [V102P, M216S], [V102Q], [V102Q, M216S], [V102S], [V102S,M216S], [V102T], [V102Y], [G116V,S126L,P127N, 15 S128V, A156E], [G116V,S126L,P127N,S128V,Y203W], [G116V,S126L, P127Q,S128A,S160D], [G116V,S126L,P127Q,S128A,M216S], [G116V, S126N,P127S,S128A], [G116V,S126N,P127S,S128A,M216Q], S126N, P127S, S128A, M216S], [G116V, S126R, P127Q, S128D, M216S], [G116V,S126R,P127Q,S128D,M216S], [G116V,S126V,P127E,S128K, 20 S160D], [G116V,S126V,P127M,S160D], [G116V,S126V,P127M,N198G], [G116V,S126V,P127M,Y203W], [G116V,S126V,P127M,Y203G], [M117L], [S126F,P127X, where X is any amino acid except P], [S126M, P127A,S128G,S160D], [S126M,P127A,S128G,M216Q], [S126V,P127M], [P127E,S128T,M216S], [P127E,Y203W], [P127E,L211E], [P127E], 25 [S130G], [S130G,Y203W], [L133I], [L133M], [L133W], [L133Y], [S154D,S160G], [S154G,S160G], [E134C], [S154E], [S154G], [S154N], [A156D], [A156E], [A156G], [S158D], [S158E], [S158E, I159L], [S158N], [S159E, I158L], [S160D, A166D, M169I], [S160D, N212D], [S160D, M216Q], [S160E], [S160G], [R164I], [R164M], 30 [R164V], [R164Y], [D175E], [R180I], [V197L], [V197N], [V197T], [V197T,M216S], [V197W], [N198C], [N198D], [N198E], [N198G], [N198G, Y203W], [N198G, M216S], [N198Q], [N198S], [N198V], [Y203C], [Y203E], [Y203G], [Y203K], [Y203L], [Y203L, V193A], [Y203T], [Y203T,S182N], [Y203V], [Y203V,V193A], [Y203W], 35 [Y203W, M216S], [L211E], [L211X, N212Z, where X is any amino acid except L and Z is any amino acid except N], [L211E,M216S], and [N212E];

3. A PB92 mutant protease according to claim 1, which

has a mutation at amino acid 102 and at least one other amino acid.

- 4. A PB92 mutant protease according to claim 3, which is selected from the group consisting of [S99G, V102N] and
   5 [V102N, N198G].
  - 5. A mutant protease according to any one of claims 1 to 4 which is in substantially pure form.
- 6. A DNA sequence encoding a mutant protease as defined in any one of claims 1 to 4.
  - 7. A method of preparing a mutant protease as defined in any one of claims 1 to 5, which comprises:
- growing a microorganism host strain transformed with an expression vector comprising a DNA sequence encoding a mutant protease whereby said mutant protease is produced, and recovering said mutant protease.
- 8. A detergent additive comprising one or more mutant proteases according to any one of claims 1 to 5 and, if desired, one or more enzymes selected from the group consisting of amylases, cellulases and lipases.
- 9. A detergent composition comprising one or more mutant proteases according to any one of Claims 1 to 5 and, if desired, one or more enzymes selected from the group consisting of amylases, cellulases and lipases.
- 10. Use of a mutant protease according to any one of claims 1 to 5, in a washing process at a temperature preferably in the rage of about 15°C to about 45°C.

# INTERNATIONAL SEARCH REPORT

Inter nal Application No
PCT/EP 93/01917

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